

## **Recommended Xerox Materials for WorkCentre 7655/7665 (EUROPE)**

### **Revision 3.0 - Issued February 2007**

last revision June 2006

**Important Note:**

All media is listed by product, machine run mode, Image Quality System Setting, weight (standard gsm), re-order number, size and tray runability. The additional information column is for hints and tips on how to run certain media applications.

Media recommendations made in this publication are based on qualification tests\* conducted using standard test images with moderate to heavy image area coverage. Test duration for each product/media type is based on the suggested machine monthly copy/print volume. Test machines are maintained within specifications defined by user documentation.

\* Testing environment Temperature 23 degrees C  $\pm$ 2, Relative Humidity 50%  $\pm$ 5.

\*Machine reliability specifications may be affected by increased usage of the Heavyweight 1, Heavyweight 2, Coated 1, and Coated 2 modes. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox service representative can advise you on using Heavyweight 1, Heavyweight 2, Coated 1 and Coated 2 modes or special application media types for long duration copy/print runs.

Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher.

For Manual Duplex, It may be helpful to manually remove curl after printing side 1 before reloading sheets into feeder for side2.

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Trays 1,2,3,4 & 5:						WC7655/7665 RML EUROPE V 3.0	A=Auto Duplex M=Manual Duplex S=Simplex Only				
E							TRAYS				
Media	Paper Type	Weight	Re-Order #	Type	Size	HCF 6					
						1	2	3	4	5	
Xerox Premier	Plain	80 gsm	3R91720		A4	A	A	A	A	A	
			3R91721		A3	A	A			A	
	Plain	90 gsm	3R91854		A4	A	A	A	A	A	
3R91853				A3	A	A			A		
	Heavyweight 1	120gsm	3R93007		A4	A	A	A	A	A	
Xerox Business	Plain	80 gsm	3R91820		A4	A	A	A	A	A	
Xerox Exclusive	Plain	80 gsm	3R90208		A4	A	A	A	A	A	
			3R91712		A4-4 hole	A	A	A	A	A	
			3R90209		A3	A	A			A	
	Plain	90 gsm	3R90600		A4	A	A	A	A	A	
3R90618				A3	A	A			A		
Xerox Digital Colour Impressions	Plain	80 gsm	3R97661		A4	A	A	A	A	A	
			3R97662		A3	A	A			A	
	Plain	90 gsm	3R97663		A4	A	A	A	A	A	
			3R97664		A3	A	A			A	
			3R97665		SRA3					A	
	Plain	100 gsm	3R97666		A4	A	A	A	A	A	
			3R97667		A3	A	A			A	
			3R97668		SRA3					A	
	Heavyweight 1	120gsm	3R97669		A3	A	A			A	
			3R97670		SRA3					A	
Heavyweight 2	250 gsm	3R97671		A3					M		
		3R97672		SRA3					M		
Xerox Digital Colour Colotech+ Gold	Plain	90 gsm	3R97988		A4	A	A	A	A	A	
			3R97990		A3	A	A			A	
			3R97991		SRA3					A	
	Plain	100 gsm	3R97993		A4	A	A	A	A	A	
3R97955				A3	A	A			A		
3R97956				SRA3					A		
Xerox Digital Colour Colotech+ Gold	Heavyweight 1	120gsm	3R97958		A4	A	A	A	A	A	
			3R97959		A3	A	A			A	
			3R97960		SRA3					A	
	Heavyweight 1	160gsm	3R97963		A4	A	A	A	A	A	
3R97964				A3	A	A			A		
3R97965				SRA3					A		

Trays 1,2,3,4 & 5:						WC7655/7665 RML EUROPE V 3.0					A=Auto Duplex M=Manual Duplex S=Simplex Only					
Plain/Bond(64 -105gsm)		Transparency	Heavyweight(105 - 176gsm)			TRAYS					Bypass					
Gloss (105 - 176gsm)		Heavyweight Gloss (176 - 280gsm)	Extra Heavyweight (176 - 300gsm)		Label	HCF 6										
Media	Paper Type	Weight	Re-Order #	Type	Size	1	2	3	4	5						
Xerox Digital Colour Colotech+ Gold	Heavyweight 2	200 gsm	3R97967		A4	S	S	S	S	M						
			3R97968		A3	S	S			M						
			3R97969		SRA3						M					
Xerox Digital Colour Colotech+ Gold	Heavyweight 2	220 gsm	3R97971		A4	S	S	S	S	M						
			3R97972		A3	S	S			M						
			3R97973		SRA3						M					
Xerox Digital Colour Colotech+ Gold	Heavyweight 2	250 gsm	3R97975		A4					M						
			3R97976		A3					M						
			3R97977		SRA3						M					
Xerox Digital Colour Colotech+ Gold	Heavyweight 2	280 gsm	3R97979		A4					M						
			3R97980		A3					M						
			3R97981		SRA3						M					
Xerox Digital Colour Colotech+ Gold	Heavyweight 2	300 gsm	3R97983		A4					M						
			3R97984		A3					M						
			3R97985		SRA3						M					
Xerox Digital Colour Colotech+	Plain	90 gsm	3R94641		A4	A	A	A	A	A						
			3R94642		A3	A	A			A						
			3R94643		A3+						A					
			3R95838		SRA3						A					
	Plain	100 gsm	3R94646		A4	A	A	A	A	A	A					
			3R94647		A3	A	A			A						
			3R94648		A3+						A					
			3R95839		SRA3						A					
	Heavyweight 1	120gsm	3R94651		A4	A	A	A	A	A	A					
			3R94652		A3	A	A			A						
			3R94653		A3+						A					
			3R94840		SRA3						A					
Heavyweight 1	160gsm	3R94656		A4	A	A	A	A	A	A						
		3R94657		A3	A	A			A							
		3R95658		A3+						A						
		3R95841		SRA3						A						
Heavyweight 2	200 gsm	3R94661		A4	S	S	S	S	M							
		3R94662		A3	S	S			M							
		3R94663		A3+						M						
		3R95842		SRA3						M						
Heavyweight 2	220 gsm	3R94668		A4	S	S	S	S	M							
		3R94669		A3	S	S			M							
		3R94670		A3+						M						
		3R95843		SRA3						M						
Heavyweight 2	250 gsm	3R94671		A4					M							
		3R94672		A3					M							
		3R95844		SRA3						M						
Heavyweight 2	280 gsm	3R97097		A4					M							
		3R97098		A3					M							
		3R97099		SRA3						M						
Heavyweight 2	300 gsm	3R97552		A4					M							
		3R97553		A3					M							
		3R97554		SRA3						M						

Trays 1,2,3,4 & 5: Plain/Bond(64 -105gsm) Transparency Heavyweight(105 - 176gsm) Gloss (105 - 176gsm) Heavyweight Gloss (176 - 280gsm) Extra Heavyweight (176 - 300gsm) Label						WC7655/7665 RML EUROPE V 3.0		A=Auto Duplex M=Manual Duplex S=Simplex Only				
Revision 3.0 - Issued						TRAYS					Bypass	
Media	Paper Type	Weight	Re-Order #	Type	Size	HCF 6						
						1	2	3	4	5		
Xerox Colotech+ Natural White	Plain	100 gsm	3R97102	A4	A	A	A	A	A	A		
			3R97103	A3	A	A						
			3R97254	A3+								
			3R97397	SRA3								
	Heavyweight 1	160gsm	3R95956	A4	A	A	A	A	A	A		
			3R95957	A3	A	A						
			3R97255	A3+								
			3R97398	SRA3								
	Heavyweight 2	200gsm	3R95958	A4	S	S	S	S	M			
			3R95959	A3	S	S						
			3R97256	A3+								
			3R97399	SRA3								
Xerox Digital Colour Colotech+ Gloss Coated Papers & Covers	Coated 1	120gsm	3R97574	A4	S	S	S	S	M			
			3R97575	A3	S	S						
			3R97576	SRA3								
	Coated 1	140gsm	3R97577	A4	S	S	S	S	M			
			3R97578	A3	S	S						
			3R97579	SRA3								
	Coated 1	170gsm	3R97580	A4	S	S	S	S	M			
			3R97581	A3	S	S						
			3R97582	SRA3								
	Coated 2	210gsm	3R97583	A4	S	S	S	S	M			
			3R97584	A3	S	S						
			3R97585	SRA3								
Coated 2	250gsm	3R97586	A4					M				
		3R97587	A3					M				
		3R97588	SRA3					M				
Coated 2	280gsm	3R97589	A4					M				
		3R97590	A3					M				
		3R97591	SRA3					M				
Xerox Digital Colour Colotech+ Silk Coated Papers & Covers	Coated 1	120gsm	3R97592	A4	S	S	S	S	A			
			3R97593	A3	S	S						
			3R97594	SRA3								
	Coated 1	140gsm	3R97595	A4	S	S	S	S	A			
			3R97596	A3	S	S						
			3R97597	SRA3								
	Coated 1	170gsm	3R97598	A4	S	S	S	S	M			
			3R97599	A3	S	S						
			3R97600	SRA3								
	Coated 2	210gsm	3R97601	A4	S	S	S	S	M			
			3R97602	A3	S	S						
			3R97603	SRA3								
Coated 2	250gsm	3R97604	A4					M				
		3R97605	A3					M				
		3R97606	SRA3					M				
Coated 2	280gsm	3R97607	A4					M				
		3R97608	A3					M				
		3R97609	SRA3					M				

Trays 1,2,3,4 & 5: Plain/Bond(64 -105gsm) Transparency Heavyweight(105 - 176gsm) Gloss (105 - 176gsm) Heavyweight Gloss (176 - 280gsm) Extra Heavyweight (176 - 300gsm) Label						WC7655/7665 RML EUROPE V 3.0		A=Auto Duplex M=Manual Duplex S=Simplex Only							
Revision 3.0 - Issued						TRAYS					Bypass				
Media	Paper Type	Weight	Re-Order #	Type	Size	HCF 6									
						1	2	3	4	5					
Xerox Colotech+ Supergloss	Coated 1	135gsm	3R97679		A4						M	Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25			
	Coated 1 or Coated 2 or Heavyweight 2	160gsm	3R97680		A4						M	Environmental conditions may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints. Preference for Coated 1, Coated 2, or Heavyweight 2 may occur.			
			3R97681		A3										
	Coated 2 or Heavyweight 2	210gsm	3R97682		A4							M	Environmental conditions may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints. Preference for Coated 2 or Heavyweight 2 may occur.		
3R97683				A3							M				
3R97684				SRA3								M			
Coated 2 or Heavyweight 2	250gsm	3R97686		A4							M	Environmental conditions may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints. Preference for Coated 2 or Heavyweight 2 may occur.			
		3R97687		A3							M				
		3R97688		SRA3									M		
Xerox Colour Copier/Laser Labels	Label Mode	160gsm	3R93872	1-up	A4	S	S	S	S	S		Labels are not intended as sole application of machine. Do not stack large amounts in Output Tray			
			3R95813	4-up	A4	S	S	S	S	S					
			3R93874	8-up	A4	S	S	S	S	S					
			3R93875	14-up	A4	S	S	S	S	S					
			3R95815	21-up	A4	S	S	S	S	S					
			3R97524	24-up	A4	S	S	S	S	S					
Premium Never Tear 120 microns	Heavyweight 1	160gsm	3R98058		A4						M	Environmental conditions may require that this product be fed one sheet at a time. Gloss variations can occur from machine rolls. Especially on high area coverage prints. Limit to short runs			
Premium Never Tear 120 microns	Heavyweight 1		3R98034		A3						M				
Premium Never Tear 120 microns	Heavyweight 1		3R98035		SRA3						M				
Xerox Transparency	Transparency Mode		3R97517		A4	S	S	S	S	S		It is not recommended to output more than 20 transparencies at a time. If your job is larger than 20 pages, use Transparency Separators feature.			
			3R96002		A4	S	S	S	S	S					
Xerox Dividers straight Collated	Heavyweight 2	160 gsm	3R91012 (5Bank)	Straight Collated	223x297mm										
			3R91014(10 Bank)	Straight Collated											
			3R91025( 5 Bank Rainbow)	Straight Collated											
			3R97234 (Insize, Rainbow)	Straight Collated											
221x297mm															
Xerox Digital Color DocuPac Presentation Folder High Gloss White	Coated 2 or Heavyweight 2	210 gsm	3R97251		Custom						S	Short Edge feed from bypass tray. Custom size setting is 232 x 310 mm. Output will have some curl. Image one sheet then assemble folder to ensure correct image placement.			
Xerox Digital Color DocuPac Presentation Folder Matt White	Heavyweight 2	180 gsm	3R97353		Custom						S	Feed from bypass tray. Custom size setting is 232 x 310 mm. Image one sheet then assemble folder to ensure correct image placement.			
Xerox Digital EA Color Transfer Paper	Coated 1	135 gsm	3R97948		A4							S	Transfer Paper is not intended for extensive 7 exclusive usage in the machine. Load Media in the Short Edge feed orientation, 10 sheets max, with the stripe on the sheet up and towards the lead edge (side to be imaged = stripe side). Sheets must be delivered to the output tray in the "face up" orientation and removed individually. Finishing devices are not currently supported.		
			3R97950		A3										
Window GraphiX Opaque	Heavyweight 1		3R97511		A4							S	Environmental conditions may require that this product be fed one sheet at a time. Gloss variations can occur from machine rolls. Especially on high area coverage prints. Limit to short runs		
Window GraphiX Clear	Heavyweight 1		3R97539		A3							S			
	Heavyweight 1		3R97494		A4									S	
DuraPaper	Heavyweight 1	210 gsm	3R97513		SRA3							M	Environmental conditions may require that this product be fed one sheet at a time. Gloss variations can occur from machine rolls. Especially on high area coverage prints. Limit to short runs		
Xerox ColoBind Gloss Cover	Coated 2	210gsm	3R98022 (1.5mm)		Custom							M	Post script Custom Page size required for 1.5mm,9mm and 12 mm spines. Manual Duplex only.Moderate curl and slightly skewed stacking should be expected		
			3R98023(3mm)		Custom									M	
			3R98024(6mm)		Custom										M
			3R98025(9mm)		Custom										M
			3R98026(12mm)		Custom										M
			3R98027(multipack)		Custom										M

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