

XEROX®

Technology | Document Management | Consulting Services

Recommended Xerox Materials for DocuColor 242/252/260 (EUROPE)

Revision 1.0 - Issued June 2007

Last Revision February 2007

Important Note:

All media is listed by product, machine run mode, Image Quality System Setting, weight (standard gsm), re-order number, size and tray runability. The additional information column is for hints and tips on how to run certain media applications.

Media recommendations made in this publication are based on qualification tests* conducted using standard test images with moderate to heavy image area coverage. Test duration for each product/media type is based on the suggested machine monthly copy/print volume. Test machines are maintained within specifications defined by user documentation.

* Testing environment Temperature 23 degrees C \pm 2, Relative Humidity 50% \pm 5.

*Machine reliability specifications may be affected by increased usage of the Heavyweight 1, Heavyweight 2, Heavyweight 3, Coated 1, Coated 2 and Coated 3 modes. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox service representative can advise you on using Heavyweight 1, Heavyweight 2, Heavyweight 3, Coated 1, Coated 2 and Coated 3 modes or special application media types for long duration copy/print runs.

Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Oversize High Capacity Feeder Option (OHCF) prevents multifeeds for Coated 1, Coated 2 and Coated 3 modes when Relative Humidity is greater than 40%. Output may require removal at 25 sheets in the tray when not using a finisher.

Oversize High Capacity Feeder Option is recommended for optimal feeding performance of Coated 2 Side (C2S) media. Coated 1, Coated 2 and Coated 3 modes prevent multifeeds, especially in high humidity environments. Coated 1 Side (C1S) media has best feeding performance in high humidity when using Coated 2 mode. In low humidity environment, Heavyweight 2 mode may yield better image quality.

For specifications and a description of the various media types discussed in this publication, please refer to the Color Material Usage Guide that comes with your equipment.

For Manual Duplex, it may help to manually remove curl after printing side1 before placing sheets into feeder for side 2.

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| Plain/Recycled (64-105gsm) <input type="checkbox"/> Transparency <input type="checkbox"/> Heavyweight 1 (106 - 176gsm) <input type="checkbox"/> Heavyweight 2 (177 - 220gsm) <input type="checkbox"/> Heavyweight 3 (221 - 300gsm) <input type="checkbox"/> Transfer Paper <input type="checkbox"/> Label <input type="checkbox"/> Paper Types are selected within System Settings | | | | | | | RML DC242/252/260 EUROPE V 1.0 | | A=Auto Duplex M=Manual Duplex S=Simplex Only | | | | | | |
|---|---------------|------------------------------|---------|------------|---------|-----------|---|---|---|---|--------|-----------------|---|--|--|
| Media | Paper Type | Image Quality System Setting | Weight | Re-Order # | Type | Size | Trays 1 - 4 | | | | Tray 6 | Tray 5 (Bypass) | | | |
| | | | | | | | 1 | 2 | 3 | 4 | HCF | OHCF | 5 | | |
| Xerox Premier | Plain | Plain A | 80 gsm | 3R91720 | | A4 | A | A | A | A | A | A | A | | |
| | | | | 3R91721 | | A3 | A | A | | | A | A | | | |
| | Plain | Plain B | 90 gsm | 3R91854 | | A4 | A | A | A | A | A | A | A | | |
| | | | | 3R91853 | | A3 | A | A | | | A | A | | | |
| | Heavyweight 1 | HW1A | 120gsm | 3R93007 | | A4 | A | A | A | A | A | A | A | | |
| Xerox Business | Plain | Plain A | 80 gsm | 3R91820 | | A4 | A | A | A | A | A | A | A | | |
| | | | | 3R91821 | | A3 | A | A | | | A | A | | | |
| Xerox Exclusive | Plain | Plain A | 80 gsm | 3R90208 | | A4 | A | A | A | A | A | A | A | | |
| | | | | 3R91712 | | A4-4 hole | A | A | A | A | A | A | A | | |
| | | | | | 3R90209 | | A3 | A | A | | | A | A | | |
| | Plain | Plain B | 90 gsm | 3R90600 | | A4 | A | A | A | A | A | A | A | | |
| 3R90618 | | | | | A3 | A | A | | | A | A | | | | |
| Xerox Digital Colour Impressions | Plain | Plain A | 80 gsm | 3R97661 | | A4 | A | A | A | A | A | A | A | | |
| | | | | 3R97662 | | A3 | A | A | | | A | A | | | |
| | Plain | Plain B | 90 gsm | 3R97663 | | A4 | A | A | A | A | A | A | A | | |
| | | | | 3R97664 | | A3 | A | A | | | A | A | | | |
| | | | | 3R97665 | | SRA3 | | | | A | A | | | | |
| | Plain | Plain B | 100 gsm | 3R97666 | | A4 | A | A | A | A | A | A | A | | |
| | | | | 3R97667 | | A3 | A | A | | | A | A | | | |
| | | | | 3R97668 | | SRA3 | | | | A | A | | | | |
| | Heavyweight 1 | HW1A | 120gsm | 3R97669 | | A3 | A | A | | | A | A | | | |
| | | | | 3R97670 | | SRA3 | | | | A | A | | | | |
| Heavyweight 3 | HW3A | 250 gsm | 3R97671 | | A3 | | | | | S | M | | | | |
| | | | 3R97672 | | SRA3 | | | | | | S | M | | | |

On Light Production Finisher, do not staple more than 65 sheets per set.

For 4 Hole Paper, select Hole Punched Paper Type to avoid false jams.

On Light Production Finisher, do not staple more than 70 sheets per set.

On Light Production Finisher, do not staple more than 65 sheets per set.

On Light Production Finisher, do not staple more than 60 sheets per set.



| Plain/Recycled (64-105gsm) <input type="checkbox"/> Transparency <input type="checkbox"/> Heavyweight 1 (106 - 176gsm) <input type="checkbox"/> Heavyweight 2 (177 - 220gsm) <input type="checkbox"/> Heavyweight 3 (221 - 300gsm) <input type="checkbox"/> Transfer Paper <input type="checkbox"/> Label <input type="checkbox"/> Paper Types are selected within System Settings | | | Coated 1 (106 - 176gsm) <input type="checkbox"/> Coated 2 (177 - 220gsm) <input type="checkbox"/> Coated 3 (221 - 300gsm) <input type="checkbox"/> | | | RML DC242/252/260 EUROPE V 1.0 | |
|---|------------|------------------------------|--|------------|------|---|--|
| Media | Paper Type | Image Quality System Setting | Weight | Re-Order # | Type | Size | |

| | | | | | | |
|---|---|---|---|--------|------|-----------------|
| A=Auto Duplex M=Manual Duplex S=Simplex Only | | | | | | |
| Trays 1 - 4 | | | | Tray 6 | | Tray 5 (Bypass) |
| 1 | 2 | 3 | 4 | HCF | OHCf | 5 |

| | | | | | | | | | | | | | |
|---------------------------------------|---------------|---------|---------|---------|------|---|---|---|---|---|--|--|--|
| Xerox Digital Colour Colotech+ | Plain | Plain B | 90 gsm | 3R94641 | A4 | A | A | A | A | A | A | A | On Light Production Finisher, do not staple more than 65 sheets per set. |
| | | | | 3R94642 | A3 | A | A | | | A | A | | |
| | | | | 3R94643 | A3+ | | | | | A | A | | |
| | | | | 3R95838 | SRA3 | | | | | A | A | | |
| | Plain | Plain B | 100 gsm | 3R94646 | A4 | A | A | A | A | A | A | A | On Light Production Finisher, do not staple more than 60 sheets per set. |
| | | | | 3R94647 | A3 | A | A | | | A | A | | |
| | | | | 3R94648 | A3+ | | | | | A | A | | |
| | | | | 3R95839 | SRA3 | | | | | A | A | | |
| | Heavyweight 1 | HW1A | 120gsm | 3R94651 | A4 | A | A | A | A | A | A | On Light Production Finisher, do not staple more than 60 sheets per set. | |
| | | | | 3R94652 | A3 | A | A | | | A | A | | |
| | | | | 3R94653 | A3+ | | | | | A | A | | |
| | | | | 3R95840 | SRA3 | | | | | A | A | | |
| Heavyweight 1 | HW1B | 160gsm | 3R94656 | A4 | A | A | A | A | A | A | On Light Production Finisher, do not staple more than 60 sheets per set. | | |
| | | | 3R94657 | A3 | A | A | | | A | A | | | |
| | | | 3R95658 | A3+ | | | | | A | A | | | |
| | | | 3R95841 | SRA3 | | | | | A | A | | | |
| Heavyweight 2 | HW2A | 200 gsm | 3R94661 | A4 | S | S | S | S | S | M | On Light Production Finisher, do not staple more than 60 sheets per set. | | |
| | | | 3R94662 | A3 | S | S | | | S | M | | | |
| | | | 3R94663 | A3+ | | | | | S | M | | | |
| | | | 3R95842 | SRA3 | | | | | S | M | | | |
| Heavyweight 2 | HW2A | 220 gsm | 3R94668 | A4 | S | S | S | S | S | M | On Light Production Finisher, do not staple more than 60 sheets per set. | | |
| | | | 3R94669 | A3 | S | S | | | S | M | | | |
| | | | 3R94670 | A3+ | | | | | S | M | | | |
| | | | 3R95843 | SRA3 | | | | | S | M | | | |
| Heavyweight 3 | HW3A | 250 gsm | 3R94671 | A4 | | | | | S | M | On Light Production Finisher, do not staple more than 60 sheets per set. | | |
| | | | 3R94672 | A3 | | | | | S | M | | | |
| | | | 3R95844 | SRA3 | | | | | S | M | | | |
| Heavyweight 3 | HW3B | 280 gsm | 3R97097 | A4 | | | | | S | M | On Light Production Finisher, do not staple more than 60 sheets per set. | | |
| | | | 3R97098 | A3 | | | | | S | M | | | |
| | | | 3R97099 | SRA3 | | | | | S | M | | | |
| Heavyweight 3 | HW3B | 300 gsm | 3R97552 | A4 | | | | | S | M | On Light Production Finisher, do not staple more than 60 sheets per set. | | |
| | | | 3R97553 | A3 | | | | | S | M | | | |
| | | | 3R97554 | SRA3 | | | | | S | M | | | |

| Plain/Recycled (64-105gsm) <input type="checkbox"/> Transparency <input type="checkbox"/> Heavyweight 1 (106 - 176gsm) <input type="checkbox"/> Heavyweight 2 (177 - 220gsm) <input type="checkbox"/> Heavyweight 3 (221 - 300gsm) <input type="checkbox"/> Transfer Paper <input type="checkbox"/> Label <input type="checkbox"/> Paper Types are selected within System Settings | | | | | | | RML DC242/252/260 EUROPE V 1.0 | | A=Auto Duplex M=Manual Duplex S=Simplex Only | | | | | | |
|---|---------------|------------------------------|---------|------------|------|------|---|---|---|---|--------|-----------------|---|--|--|
| Media | Paper Type | Image Quality System Setting | Weight | Re-Order # | Type | Size | Trays 1 - 4 | | | | Tray 6 | Tray 5 (Bypass) | | | |
| | | | | | | | 1 | 2 | 3 | 4 | HCF | OHCf | 5 | | |
| Xerox Digital Colour Colotech+ Gold | Plain | Plain B | 90 gsm | 3R97988 | A4 | | A | A | | | A | A | A | A | On Light Production Finisher, do not staple more than 65 sheets per set. |
| | | | | 3R97990 | A3 | | A | A | | | A | A | A | | |
| | | | | 3R97991 | SRA3 | | | | | | A | A | A | | |
| | Plain | Plain B | 100 gsm | 3R97993 | A4 | | A | A | A | A | A | A | A | A | On Light Production Finisher, do not staple more than 60 sheets per set. |
| | | | | 3R97955 | A3 | | A | A | | | A | A | A | | |
| | | | | 3R97956 | SRA3 | | | | | | A | A | A | | |
| | Heavyweight 1 | HW1A | 120gsm | 3R97958 | A4 | | A | A | A | A | A | A | A | A | |
| | | | | 3R97959 | A3 | | A | A | | | A | A | A | | |
| | | | | 3R97960 | SRA3 | | | | | | A | A | A | | |
| | Heavyweight 1 | HW1B | 160gsm | 3R97963 | A4 | | A | A | A | A | A | A | A | A | |
| | | | | 3R97964 | A3 | | A | A | | | A | A | A | | |
| | | | | 3R97965 | SRA3 | | | | | | A | A | A | | |
| Heavyweight 2 | HW2A | 200 gsm | 3R97967 | A4 | | S | S | S | S | S | S | M | M | | |
| | | | 3R97968 | A3 | | S | S | | | S | M | M | | | |
| | | | 3R97969 | SRA3 | | | | | | S | M | M | | | |
| Heavyweight 2 | HW2A | 220 gsm | 3R97971 | A4 | | S | S | S | S | S | S | M | M | | |
| | | | 3R97972 | A3 | | S | S | | | S | M | M | | | |
| | | | 3R97973 | SRA3 | | | | | | S | M | M | | | |
| Heavyweight 3 | HW3A | 250 gsm | 3R97975 | A4 | | | | | | | S | M | M | | |
| | | | 3R97976 | A3 | | | | | | S | M | M | | | |
| | | | 3R97977 | SRA3 | | | | | | S | M | M | | | |
| Heavyweight 3 | HW3B | 280 gsm | 3R97979 | A4 | | | | | | | S | M | M | | |
| | | | 3R97980 | A3 | | | | | | S | M | M | | | |
| | | | 3R97981 | SRA3 | | | | | | S | M | M | | | |
| Heavyweight 3 | HW3B | 300 gsm | 3R97983 | A4 | | | | | | | S | M | M | | |
| | | | 3R97984 | A3 | | | | | | S | M | M | | | |
| | | | 3R97985 | SRA3 | | | | | | S | M | M | | | |
| Xerox Colotech+ Natural White | Plain | Plain B | 100 gsm | 3R97102 | A4 | | A | A | A | A | A | A | A | On Light Production Finisher, do not staple more than 60 sheets per set. | |
| | | | | 3R97103 | A3 | | A | A | | | A | A | A | | |
| | Heavyweight 1 | HW1B | 160gsm | 3R94656 | A4 | | A | A | A | A | A | A | A | A | |
| | | | | 3R94657 | A3 | | A | A | | | A | A | A | | |
| | | | | 3R97255 | A3+ | | | | | | A | A | A | | |
| | Heavyweight 2 | HW2A | 200gsm | 3R95958 | A4 | | S | S | S | S | S | M | M | | |
| 3R97399 | | | | SRA3 | | S | S | | | S | M | M | | | |

| Media | | Paper Type | Image Quality System Setting | Weight | Re-Order # | Type | Size | A=Auto Duplex M=Manual Duplex S=Simplex Only | | | | | | | |
|---|----------|------------|------------------------------|---------|------------|------|------|---|---|--------|---|--|--|---|--|
| | | | | | | | | Trays 1 - 4 | | Tray 6 | | Tray 5 (Bypass) | | | |
| | | | | | | | | 1 | 2 | 3 | 4 | HCF | OHCF | 5 | |
| Xerox Digital Colour Colotech+ Gloss Coated Papers & Covers | Coated 1 | Coated 1A | 120gsm | 3R97574 | A4 | S | S | S | S | S | S | M | Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints. OHCF Option is recommended for high humidity environments when Relative Humidity is greater than 40%. 140gsm generally performs better than 120gsm. | | |
| | | | | 3R97575 | A3 | S | S | | | | S | M | | | |
| | | | | 3R97576 | SRA3 | | | | | | S | M | | | |
| | Coated 1 | Coated 1B | 140gsm | 3R97577 | A4 | S | S | S | S | S | S | M | Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints. OHCF Option is recommended for high humidity environments when Relative Humidity is greater than 40%. 140gsm generally performs better than 120gsm. | | |
| | | | | 3R97578 | A3 | S | S | | | | S | M | | | |
| | | | | 3R97579 | SRA3 | | | | | | S | M | | | |
| | Coated 1 | Coated 1B | 170gsm | 3R97580 | A4 | S | S | S | S | S | S | M | Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints. OHCF Option is recommended for high humidity environments when Relative Humidity is greater than 40%. | | |
| | | | | 3R97581 | A3 | S | S | | | | S | M | | | |
| | | | | 3R97582 | SRA3 | | | | | | S | M | | | |
| | Coated 2 | | 210gsm | 3R97583 | A4 | S | S | S | S | S | S | M | Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints. OHCF Option is recommended for high humidity environments when Relative Humidity is greater than 40%. | | |
| | | | | 3R97584 | A3 | S | S | | | | S | M | | | |
| | | | | 3R97585 | SRA3 | | | | | | S | M | | | |
| Coated 3 | | 250gsm | 3R97586 | A4 | | | | | | S | M | Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints. OHCF Option is recommended for high humidity environments when Relative Humidity is greater than 40%. | | | |
| | | | 3R97587 | A3 | | | | | | S | M | | | | |
| | | | 3R97588 | SRA3 | | | | | | S | M | | | | |
| Coated 3 | | 280gsm | 3R97589 | A4 | | | | | | S | M | Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints. OHCF Option is recommended for high humidity environments when Relative Humidity is greater than 40%. | | | |
| | | | 3R97590 | A3 | | | | | | S | M | | | | |
| | | | 3R97591 | SRA3 | | | | | | S | M | | | | |
| Xerox Digital Colour Colotech+ Silk Coated Papers & Covers | Coated 1 | Coated 1A | 120gsm | 3R97592 | A4 | S | S | S | S | S | M | Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints. OHCF Option is recommended for high humidity environments when Relative Humidity is greater than 40%. 140gsm generally performs better than 120gsm. | | | |
| | | | | 3R97593 | A3 | S | S | | | | S | | M | | |
| | | | | 3R97594 | SRA3 | | | | | | S | | M | | |
| | Coated 1 | Coated 1B | 140gsm | 3R97595 | A4 | S | S | S | S | S | M | Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints. OHCF Option is recommended for high humidity environments when Relative Humidity is greater than 40%. 140gsm generally performs better than 120gsm. | | | |
| | | | | 3R97596 | A3 | S | S | | | | S | | M | | |
| | | | | 3R97597 | SRA3 | | | | | | S | | M | | |
| | Coated 1 | Coated 1B | 170gsm | 3R97598 | A4 | S | S | S | S | S | M | Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints. OHCF Option is recommended for high humidity environments when Relative Humidity is greater than 40%. | | | |
| | | | | 3R97599 | A3 | S | S | | | | S | | M | | |
| | | | | 3R97600 | SRA3 | | | | | | S | | M | | |
| | Coated 2 | | 210gsm | 3R97601 | A4 | S | S | S | S | S | M | Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints. OHCF Option is recommended for high humidity environments when Relative Humidity is greater than 40%. | | | |
| | | | | 3R97602 | A3 | S | S | | | | S | | M | | |
| | | | | 3R97603 | SRA3 | | | | | | S | | M | | |
| Coated 3 | | 250gsm | 3R97604 | A4 | | | | | | S | M | Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints. OHCF Option is recommended for high humidity environments when Relative Humidity is greater than 40%. | | | |
| | | | 3R97605 | A3 | | | | | | S | M | | | | |
| | | | 3R97606 | SRA3 | | | | | | S | M | | | | |
| Coated 3 | | 280gsm | 3R97607 | A4 | | | | | | S | M | Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints. OHCF Option is recommended for high humidity environments when Relative Humidity is greater than 40%. | | | |
| | | | 3R97608 | A3 | | | | | | S | M | | | | |
| | | | 3R97609 | SRA3 | | | | | | S | M | | | | |

| | | | | | | | | | | | | | | |
|---|------------|------------------------------|--------|---|------|---|--|---|---|---|-----|-----|---|---|
| Plain/Recycled (64-105gsm) <input type="checkbox"/> Transparency <input type="checkbox"/> Heavyweight 1 (106 - 176gsm) <input type="checkbox"/> Heavyweight 2 (177 - 220gsm) <input type="checkbox"/> Heavyweight 3 (221 - 300gsm) <input type="checkbox"/> Transfer Paper <input type="checkbox"/> Label <input type="checkbox"/> Paper Types are selected within System Settings | | | | RML DC242/252/260 EUROPE V 1.0 | | A=Auto Duplex M=Manual Duplex S=Simplex Only | | | | | | | | |
| Media | Paper Type | Image Quality System Setting | Weight | Re-Order # | Type | Size | Trays 1 - 4 Tray 6 Tray 5 (Bypass) | | | | | | | |
| | | | | | | | 1 | 2 | 3 | 4 | HCF | OHC | 5 | |
| Xerox Digital EA Colour Transfer Paper | | | | | | | Transfer Paper | | | | | | | S |
| | | | | | | | | | | | | | S | |

Transfer Paper is not intended as sole application of machine. Limit Monthly usage. Use a machine with Offset Catch Tray rather than finishing devices if possible to minimize the risk of paper jams. While the job is printing, remove each sheet as it exits the machine to avoid stacking problems in the exit tray

WARRANTY DISCLAIMER
 Xerox makes no guarantees or warranties, either express or implied, concerning the performance, use or replacement of non-Xerox branded media or throughput products. Customers should inquire directly of their paper distributor or manufacturer for any guarantees they may offer. When purchasing a particular media product for the first time, customers are advised to purchase small quantities to insure that their expectations are met.

The quality of Xerox supplies is consistent from ream to ream, carton to carton, and it is backed by a Xerox 100% guarantee. The quality of non-Xerox branded paper may vary from ream to ream or carton to carton, so for optimum performance on Xerox color equipment, use only the best-Xerox Supplies.

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