

XEROX®

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Recommended Xerox Materials for DocuColor 240/250 (EUROPE)

Revision 8.1 - Issued Aug 2007

Last Revision July 2007

Important Note:

All media is listed by product, machine run mode, Image Quality System Setting, weight (standard gsm), re-order number, size and tray runability. The additional information column is for hints and tips on how to run certain media applications.

Media recommendations made in this publication are based on qualification tests* conducted using standard test images with moderate to heavy image area coverage. Test duration for each product/media type is based on the suggested machine monthly copy/print volume. Test machines are maintained within specifications defined by user documentation.

* Testing environment Temperature 23 degrees C \pm 2, Relative Humidity 50% \pm 5.

*Machine reliability specifications may be affected by increased usage of the Heavyweight 1, Heavyweight 2, Coated 1, and Coated 2 modes. In addition, variances in machine reliability may occur due to extended use of some media types. Your Xerox service representative can advise you on using Heavyweight 1, Heavyweight 2, Coated 1 and Coated 2 modes or special application media types for long duration copy/print runs.

Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Oversize High Capacity Feeder Options (OHCF) prevents multifeeds for Coated 1 and Coated 2 modes when relative humidity is greater than 40%. Output may require removal at 25 sheets in the tray when not using a finisher.

Oversize High Capacity Feeder Option is recommended for optimal feeding performance of Coated 2 Side (C2S) media. Coated 1 and Coated 2 modes prevent multifeeds, especially in high humidity environments. Coated 1 Side (C1S) media has best feeding performance in high humidity when using Coated 2 mode. In low humidity environment, Heavyweight 2 mode may yield better image quality.

For specifications and a description of the various media types discussed in this publication, please refer to the Color Material Usage Guide that comes with your equipment.

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Trays 1,2,3,4 & 5: Plain/Bond/Recycled (64 - 105gsm) <input type="checkbox"/> Transparency <input type="checkbox"/> Heavyweight 1 (105 - 176gsm) <input type="checkbox"/> Coated 1 (105 - 176gsm) <input type="checkbox"/> Coated 2 (176 - 280gsm) <input type="checkbox"/> Heavyweight 2 (176 - 300gsm) <input type="checkbox"/> Label <input type="checkbox"/>						DC240/250 RML EUROPE V 8.0 Aug 07		A=Auto Duplex M=Manual Duplex S=Simplex Only				
Media	Paper Type	Image Quality System Setting	Weight	Re-Order #	Type	Size	TRAYS 1-4 Bypass					
							HCF 6					
							1	2	3	4	5	
Xerox Premier	Last Revision June 2007	Plain A	80 gsm	3R91720		A4	A	A	A	A	A	
				3R91721		A3	A	A			A	
	Plain	Plain B	90 gsm	3R91854		A4	A	A	A	A	A	
				3R91853		A3	A	A			A	
	Heavyweight 1	HW1A	120gsm	3R93007		A4	A	A	A	A	A	
Xerox Business	Plain	Plain A	80 gsm	3R91820		A4	A	A	A	A	A	
Xerox Exclusive		Plain A	80 gsm	3R90208		A4	A	A	A	A	A	
				3R91712		A4-hole	A	A	A	A	A	
				3R90209		A3	A	A			A	
	Plain	Plain B	90 gsm	3R90600		A4	A	A	A	A	A	
			3R90618		A3	A	A			A		
Xerox Digital Colour Impressions	Plain	Plain A	80 gsm	3R97661		A4	A	A	A	A	A	
				3R97662		A3	A	A			A	
	Plain	Plain B	90 gsm	3R97663		A4	A	A	A	A	A	
				3R97664		A3	A	A			A	
				3R97665		SRA3					A	
	Plain	Plain B	100 gsm	3R97666		A4	A	A	A	A	A	
				3R97667		A3	A	A			A	
				3R97668		SRA3					A	
	Heavyweight 1	HW1A	120gsm	3R98685		A4	A	A	A	A	A	
				3R97669		A3	A	A			A	
				3R97670		SRA3					A	
	Heavyweight 1	HW1A	160gsm	3R98007		A4	A	A	A	A	A	
				3R98008		A3	A	A			A	
			3R98686		SRA3					A		
Heavyweight 2	HW2A	250 gsm	3R98687		A4					M		
			3R97671		A3					M		
			3R97672		SRA3					M		
Xerox Digital Colour Colotech+ Gold	Plain	Plain B	90 gsm	3R97988		A4	A	A	A	A	A	
				3R97990		A3	A	A			A	
				3R97991		SRA3					A	
	Plain	Plain B	100 gsm	3R97993		A4	A	A	A	A	A	
				3R97955		A3	A	A			A	
				3R97956		SRA3					A	
	Heavyweight 1	HW1A	120gsm	3R97958		A4	A	A	A	A	A	
				3R97959		A3	A	A			A	
				3R97960		SRA3					A	
	Heavyweight 1	HW1B	160gsm	3R97963		A4	A	A	A	A	A	
				3R97964		A3	A	A			A	
				3R97965		SRA3					A	
	Heavyweight 2	HW2A	200 gsm	3R97967		A4	S	S	S	S	M	
				3R97968		A3	S	S			M	
				3R97969		SRA3					M	
	Heavyweight 2	HW2A	220 gsm	3R97971		A4	S	S	S	S	M	
3R97972					A3	S	S			M		
3R97973					SRA3					M		
Heavyweight 2	HW2A	250 gsm	3R97975		A4					M		
			3R97976		A3					M		
			3R97977		SRA3					M		
Heavyweight 2	HW2B	280 gsm	3R97979		A4					M		
			3R97980		A3					M		
			3R97981		SRA3					M		
Heavyweight 2	HW2B	300 gsm	3R97983		A4					M		
			3R97984		A3					M		
			3R97985		SRA3					M		

Trays 1,2,3,4 & 5: Plain/Bond/Recycled (64 - 105gsm) <input type="checkbox"/> Agency Heavyweight 1 (105 - 176gsm) <input type="checkbox"/> Coated 1 (105 - 176gsm) <input type="checkbox"/> Coated 2 (176 - 280gsm) <input type="checkbox"/> Heavyweight 2 (176 - 300gsm) <input type="checkbox"/> Label <input type="checkbox"/> Paper Types are selected within system settings.						DC240/250 RML EUROPE V 8.0 Aug 07		A=Auto Duplex M=Manual Duplex S=Simplex Only				
Media	Paper Type	Image Quality System Setting	Weight	Re-Order #	Type			Size	TRAYS 1-4		Bypass	
								HCF 6				
								1	2	3	4	5
Xerox Digital Colour Colotech+	Plain	Plain B	90 gsm	3R94641	A4	A	A	A	A	A		
				3R94642	A3	A	A					
				3R94643	A3+							
				3R95838	SRA3							
	Plain	Plain B	100 gsm	3R94646	A4	A	A	A	A	A		
				3R94647	A3	A	A					
				3R94648	A3+							
				3R95839	SRA3							
	Heavyweight 1	HW1A	120gsm	3R94651	A4	A	A	A	A	A		
				3R94652	A3	A	A					
				3R94653	A3+							
				3R94840	SRA3							
	Heavyweight 1	HW1B	160gsm	3R94656	A4	A	A	A	A	A		
				3R94657	A3	A	A					
				3R95658	A3+							
				3R95841	SRA3							
Heavyweight 2	HW2A	200 gsm	3R94661	A4	S	S	S	S	M			
			3R94662	A3	S	S			M			
			3R94663	A3+					M			
			3R95842	SRA3					M			
Heavyweight 2	HW2A	220 gsm	3R94668	A4	S	S	S	S	M			
			3R94669	A3	S	S			M			
			3R94670	A3+					M			
			3R95843	SRA3					M			
Heavyweight 2	HW2A	250 gsm	3R94671	A4					M			
			3R94672	A3					M			
			3R95844	SRA3					M			
Heavyweight 2	HW2B	280 gsm	3R97097	A4					M			
			3R97098	A3					M			
			3R97099	SRA3					M			
Heavyweight 2	HW2B	300 gsm	3R97552	A4					M			
			3R97553	A3					M			
			3R97554	SRA3					M			
Xerox Colotech+ Natural White	Plain	Plain B	100 gsm	3R97102	A4	A	A	A	A			
				3R97103	A3	A	A					
				3R97254	A3+							
				3R97397	SRA3							
	Heavyweight 1	HW1B	160gsm	3R95956	A4	A	A	A	A	A		
				3R95957	A3	A	A					
				3R97255	A3+							
	3R97398	SRA3										
	Heavyweight 2	HW2A	200gsm	3R95958	A4	S	S	S	S	M		
				3R95959	A3	S	S			M		
3R97256				A3+					M			
3R97399	SRA3					M						

Trays 1,2,3,4 & 5: Plain/Bond/Recycled (64-105gsm) Tray arency Heavyweight 1 (105-176gsm) Coated 1 (105-176gsm) Coated 2 (176-280gsm) Heavyweight 2 (176-300gsm) Label Paper Types are selected within system settings.						DC240/250 RML EUROPE V 8.0 Aug 07		A=Auto Duplex M=Manual Duplex S=Simplex Only					TRAYS 1-4 Bypass	
Media	Paper Type	Image Quality System Setting	Weight	Re-Order #	Type	Size	HCF 6							
							1	2	3	4	5			
Xerox Digital Colour Colotech+ Gloss Coated Papers & Covers	Coated 1	Coated 1A	120gsm	3R97574	A4	A4	S	S	S	S	M	Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.		
				3R97575			A3	S	S		M			
				3R97576			SRA3				M			
	Coated 1	Coated 1B	140gsm	3R97577	A4	A4	S	S	S	S	M	Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.		
				3R97578			A3	S	S		M			
				3R97579			SRA3				M			
	Coated 1	Coated 1B	170gsm	3R97580	A4	A4	S	S	S	S	M	Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.		
				3R97581			A3	S	S		M			
				3R97582			SRA3				M			
	Coated 2		210gsm	3R97583	A4	A4	S	S	S	S	M	Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.		
				3R97584			A3	S	S		M			
				3R97585			SRA3				M			
Coated 2		250gsm	3R97586	A4	A4					M	Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.			
			3R97587			A3				M				
			3R97588			SRA3				M				
Coated 2		280gsm	3R97589	A4	A4					M	Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.			
			3R97590			A3				M				
			3R97591			SRA3				M				
Xerox Digital Colour Colotech+ Silk Coated Papers & Covers	Coated 1	Coated 1A	120gsm	3R97592	A4	A4	S	S	S	S	A	Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.		
				3R97593			A3	S	S		A			
				3R97594			SRA3				M			
	Coated 1	Coated 1B	140gsm	3R97595	A4	A4	S	S	S	S	A	Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.		
				3R97596			A3	S	S		A			
				3R97597			SRA3				M			
	Coated 1	Coated 1B	170gsm	3R97598	A4	A4	S	S	S	S	M	Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.		
				3R97599			A3	S	S		M			
				3R97600			SRA3				M			
	Coated 2		210gsm	3R97601	A4	A4	S	S	S	S	M	Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.		
				3R97602			A3	S	S		M			
				3R97603			SRA3				M			
Coated 2		250gsm	3R97604	A4	A4					M	Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.			
			3R97605			A3				M				
			3R97606			SRA3				M				
Coated 2		280gsm	3R97607	A4	A4					M	Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.			
			3R97608			A3				M				
			3R97609			SRA3				M				
Xerox Colotech+ Supergloss	Coated 1	Coated 1B	135gsm	3R97679	A4	A4					M	Environmental conditions may require that coated paper be fed one sheet at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine roll, especially on high area coverage prints.		
	Coated 1 or Coated 2 or Heavyweight 2		160gsm	3R97680	A4	A4					M	Environmental conditions may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints. Preference for Coated 1, Coated 2, or Heavyweight 2 may occur.		
				3R97681			A3				M			
	Coated 2 or Heavyweight 2		210gsm	3R97682	A4	A4					M	Environmental conditions may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints. Preference for Coated 2 or Heavyweight 2 may occur.		
				3R97683			A3				M			
			3R97684	SRA3						M				
Coated 2 or Heavyweight 2		250gsm	3R97686	A4	A4					M	Environmental conditions may require that this product be fed one sheet at a time. Gloss variation can occur from machine rolls, especially on high area coverage prints. Preference for Coated 2 or Heavyweight 2 may occur.			
			3R97687			A3				M				
			3R97688			SRA3				M				
Xerox Colour Copier/Laser Labels	Label Mode	Label 1	3R93872	1-up	A4	S	S	S	S	S	Labels are not intended as sole application of machine. Do not stack large amounts in Output Tray			
			3R95813	4-up	A4	S	S	S	S	S				
			3R93874	6-up	A4	S	S	S	S	S				
			3R93875	14-up	A4	S	S	S	S	S				
			3R95815	21-up	A4	S	S	S	S	S				
3R97524	24-up	A4	S	S	S	S	S	S						

Trays 1,2,3,4 & 5: Plain/Bond/Recycled (64 - 105gsm) Transparency Heavyweight 1 (105 - 176gsm) Coated 1 (105 - 176gsm) Coated 2 (176 - 280gsm) Heavyweight 2 (176 - 300gsm) Label Paper Types are selected within system settings.						DC240/250 RML EUROPE V 8.0 Aug 07		A=Auto Duplex M=Manual Duplex S=Simplex Only				
Media	Paper Type	Image Quality System Setting	Weight	Re-Order #	Type	Size	TRAYS 1-4 Bypass					
							HCF 6					
							1	2	3	4	5	
Xerox Transparency	Transparency Mode			3R98205		A4	S	S	S	S	S	It is not recommended to output more than 20 transparencies at a time. If your job is larger than 20 pages, use Transparency Separators feature.
Xerox Dividers straight Collated	Heavyweight 2	HW 1B	160 gsm	3R91012 (5Bank) 3R91014 (10 Bank) 3R91025 (5 Bank Rainbow) 3R97234 (Insize, Rainbow)	Straight Collated Straight Collated Straight Collated Straight Collated	223x297mm 221x297mm					S	
Xerox Digital Color DocuPac Presentation Folder High Gloss White	Coated 2 or Heavyweight 2		210 gsm	3R97251		Custom					S	Short Edge feed from bypass tray. Custom size setting is 232 x 310 mm. Output will have some curl. Image one sheet then assemble folder to ensure correct image placement.
Xerox Digital EA Color Transfer Paper	Coated 1	Coated 1B		3R97948 3R97950		A4 A3					S S	Transfer Paper is not intended for extensive / exclusive usage in the machine. Load Media in the <u>Short Edge feed orientation</u> . 10 sheets max, with the stripe on the sheet up and towards the lead edge (side to be imaged = stripe side). Sheets must be delivered to the output tray in the "face up" orientation and removed individually. Finishing devices are not currently supported.
Xerox Digital Color DocuPac Presentation Folder Matt White	Heavyweight 2	HW 2A	180 gsm	3R97353		Custom					S	Feed from bypass tray. Custom size setting is 232 x 310 mm. Image one sheet then assemble folder to ensure correct image placement.
Window GraphiX Opaque	Heavyweight 1	HW 1 Special 2		3R97511		A4					S	Environmental conditions may require that this product be fed one sheet at a time. Gloss variations can occur from machine rolls. Especially on high area coverage prints. Limit to short runs
Window GraphiX Clear				3R97539		A3						
				3R97494		A4					S	
Xerox ColoBind Gloss Cover	Coated 2		210gsm	3R98022 (1.5mm) 3R98023(3mm) 3R98024(6mm) 3R98025(9mm) 3R98026(12mm) 3R98027(multipack)		Custom Custom Custom Custom Custom Custom					M M M M M M	Post script Custom Page size required for 1.5mm,3mm and 12 mm spines. Manual Duplex only.Moderate curl and slightly skewed stacking should be expected
Xerox Colour Laser Business Cards	Heavyweight 2	HW2A	195 gsm	3R97512		A4 (10-up)					M	Run A4 Short Edge Feed only. Simplex only. Do not image within 5mm of score lines and die cuts. Manual Duplex is possible, however please do not print within 5mm of the tape on the 2nd side.
Xerox DuraPaper label	Heavyweight 2	HW2A	256gsm	3R97344		A4					S	Labels are not intended as sole application of machine.Fan sheets before loading. Do not stack large amounts in Output Tray.Finishing devices are not currently supported.
Xerox SuperGloss Document Folder	Coated 2 or Heavyweight 2	HW2A	250gsm	3R97634		SRA3					M	Environmental conditions may require that coated paper be fed one at a time through Tray 5 (Bypass). Relative Humidity greater than 40% could cause multifeeds. Output may require removal at 25 sheets in the tray when not using a finisher. Gloss variation can occur from machine rolls, especially on high area coverage prints. Preference for Coated 2 or Heavyweight 2 may occur.
ValuePerf card Gloss	Heavyweight 2	HW 2A		3R97677		A4					S	Short edge feed
ValuePerf card Matt		HW 2A		3R97690		A4					S	Short edge feed

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The quality of Xerox supplies is consistent from ream to ream, carton to carton, and it is backed by a Xerox 100% guarantee. The quality of non-Xerox branded paper may vary from ream to ream or carton to carton, so for optimum performance on Xerox color equipment, use only the best--Xerox Supplies.

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